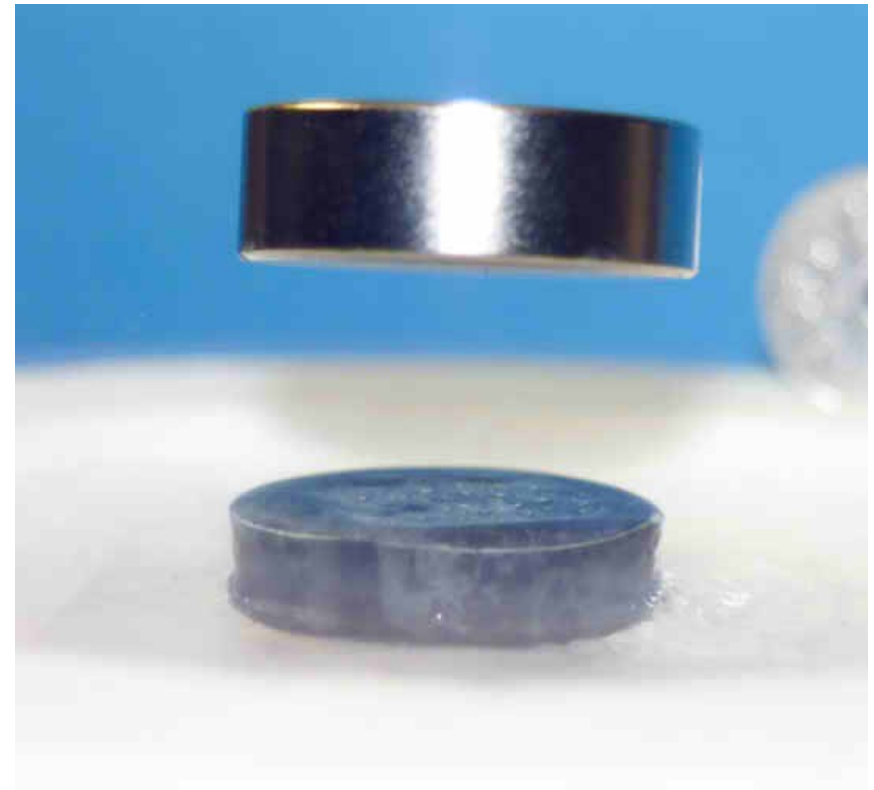
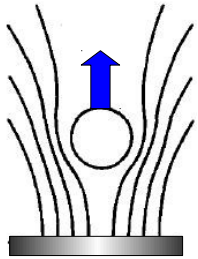


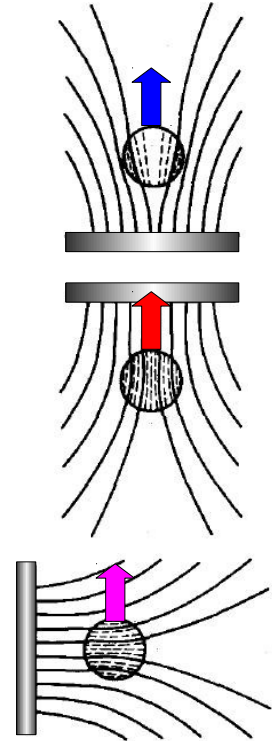
Levitazione di Superconduttori nello stato misto



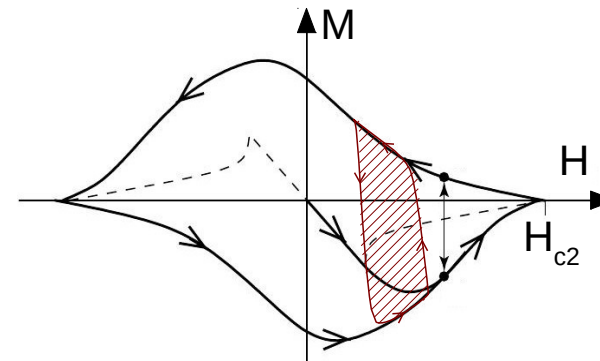
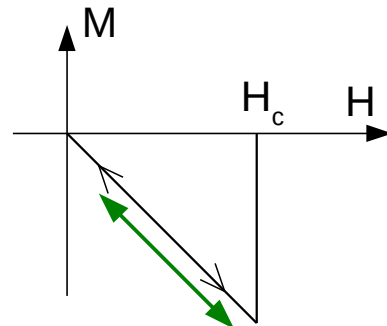
Levitazione del “secondo tipo”



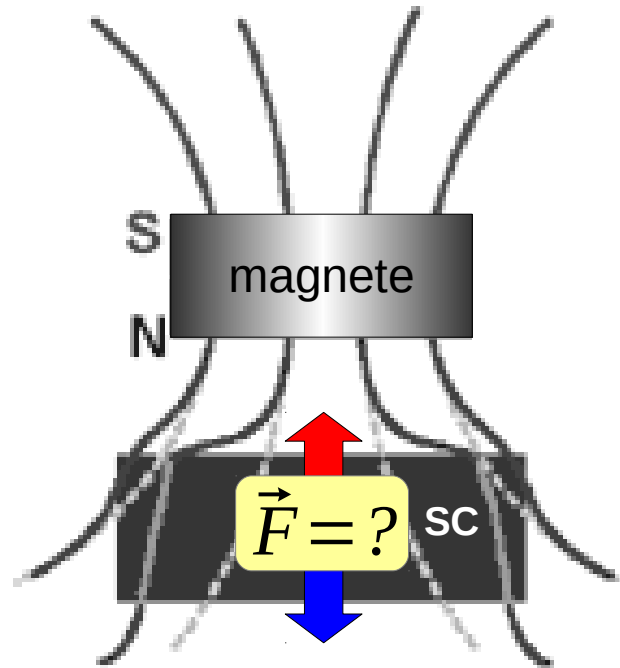
stato	Meissner	Misto con pinning
azione a distanza	levitazione	levitazione/sospensione
interazione con magnete	repulsiva	repulsiva/attrattiva
risposta a perturbazioni	elastica	elastica/plastica
posizioni di equilibrio	unica	molteplici
equilibrio*	stabile	metastabile (decadimento)



*Teorema di Earnshaw: stabilità impossibile con soli para-/ferromagneti in configurazione statica



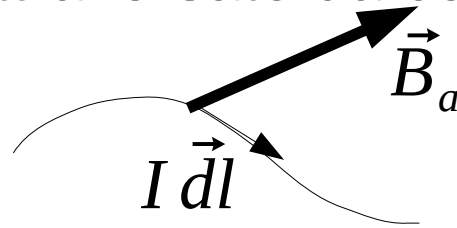
Modello



Azioni meccaniche in campo ^{1/2}

- Forza su un circuito attraversato da corrente (2a legge di Laplace):

$$\vec{dF} = I \vec{dl} \times \vec{B}_a$$



$$\vec{F} = I \oint \vec{dl} \times \vec{B}_a$$

- Forza su spira elementare:

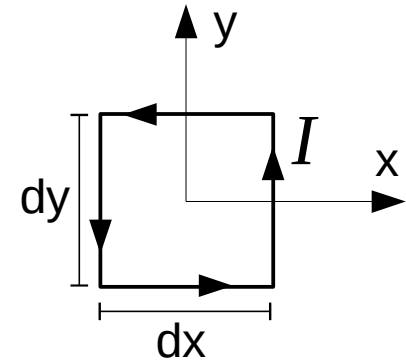
$$\vec{B}_a \parallel \vec{z} \quad dF_x = Idy \left(B_z + \frac{\partial B_z}{\partial x} \right) - I dy B_z = I dx dy \frac{\partial B_z}{\partial x} = dm \frac{\partial B_z}{\partial x}$$

momento
magnetico

$$\vec{m} = I S \hat{n}$$



$$I dx dy = I dS = dm$$



- sommando tutte le componenti:

$$\vec{dF} = (\vec{dm} \cdot \nabla) \vec{B}_a$$

- Forza su spira finita in campo B_a :

$$\vec{F} = (\vec{m} \cdot \nabla) \vec{B}_a$$

NB: forza $\neq 0$ per
gradienti di B_a

Azioni meccaniche in campo 2/2

- Forza su corpo magnetizzato:

$$\vec{F} = \int_V (\vec{m} \cdot \nabla) \vec{B}_a dV = \mu_0 V (\vec{M}(H) \cdot \nabla) \vec{H}_a$$

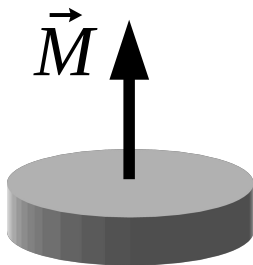
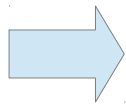
$\vec{M} = \frac{d\vec{m}}{dV}$ uniforme
 $\vec{B}_a = \mu_0 \vec{H}_a$

Demagnetizzazione $H_a \neq H$:
 H_a : applicato dall'esterno
 H : interno

- Semplificando:

$H_a \parallel$ asse principale

$H_a \gg M \sim H_{c1}$

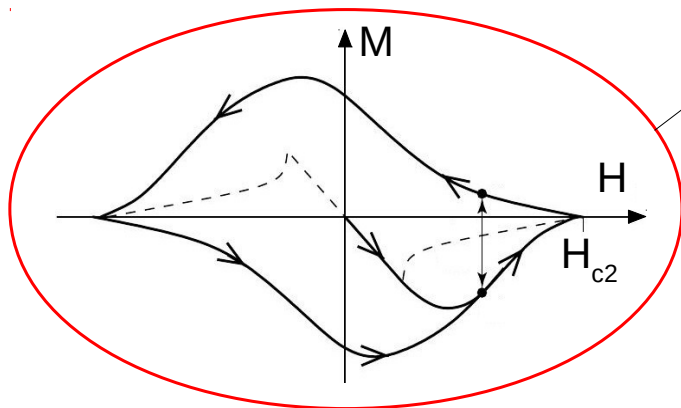
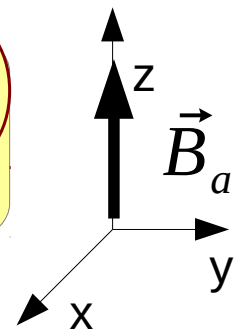


&

$\vec{F} \parallel \hat{z}$,

$$F = \mu_0 V M(H_a) \frac{\partial H_a}{\partial z}$$

NB: SC massicci sono multigrano
 $\rightarrow V_{\text{eff}}$ limitato da dimensioni grani

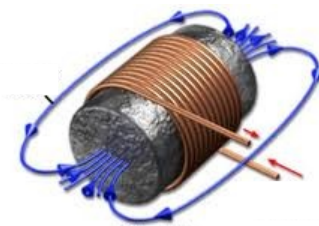


Risposta del SC

Eccitazione



magnete permanente

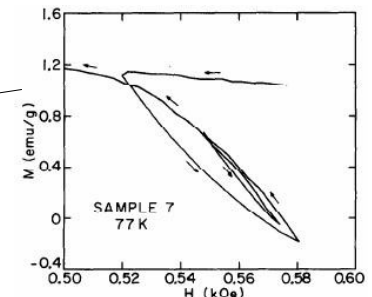
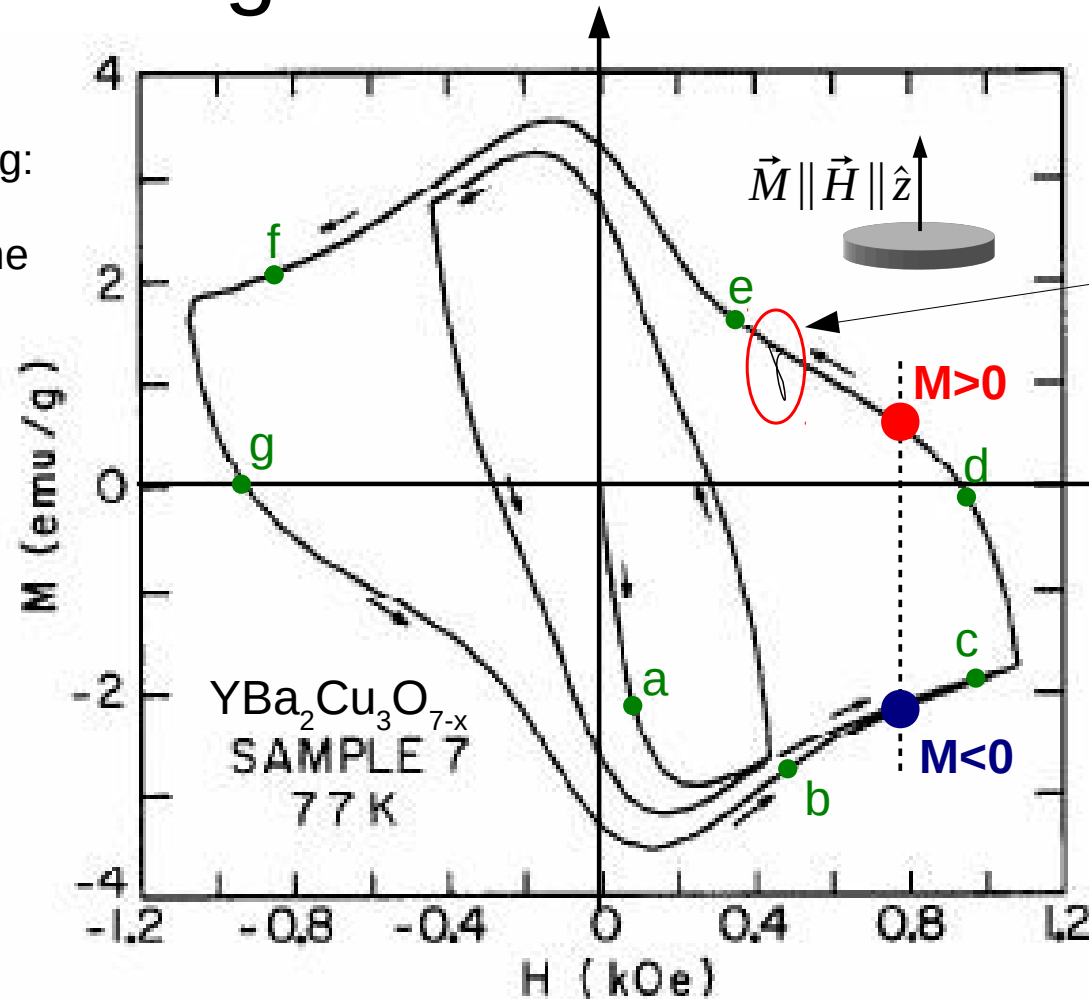


elettromagnete

Ciclo di magnetizzazione e stato critico

Magnetizzazione di un SC di tipo II con pinning:

- B interno non uniforme
- irreversibilità (dissipazione)
- $M(H)$ multivalore (dipende da storia)



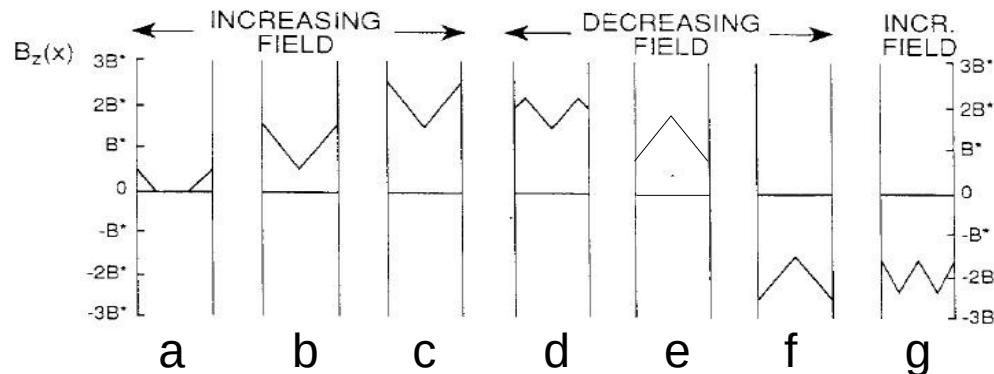
Shapira et al,
J. Mag. & Mag. Mat.
78, 19 (1989)

Modello di Bean:

- gradiente di $B \propto J_c$
- disco di raggio r :

$$M_{sat} \approx \frac{J_c r}{3}$$

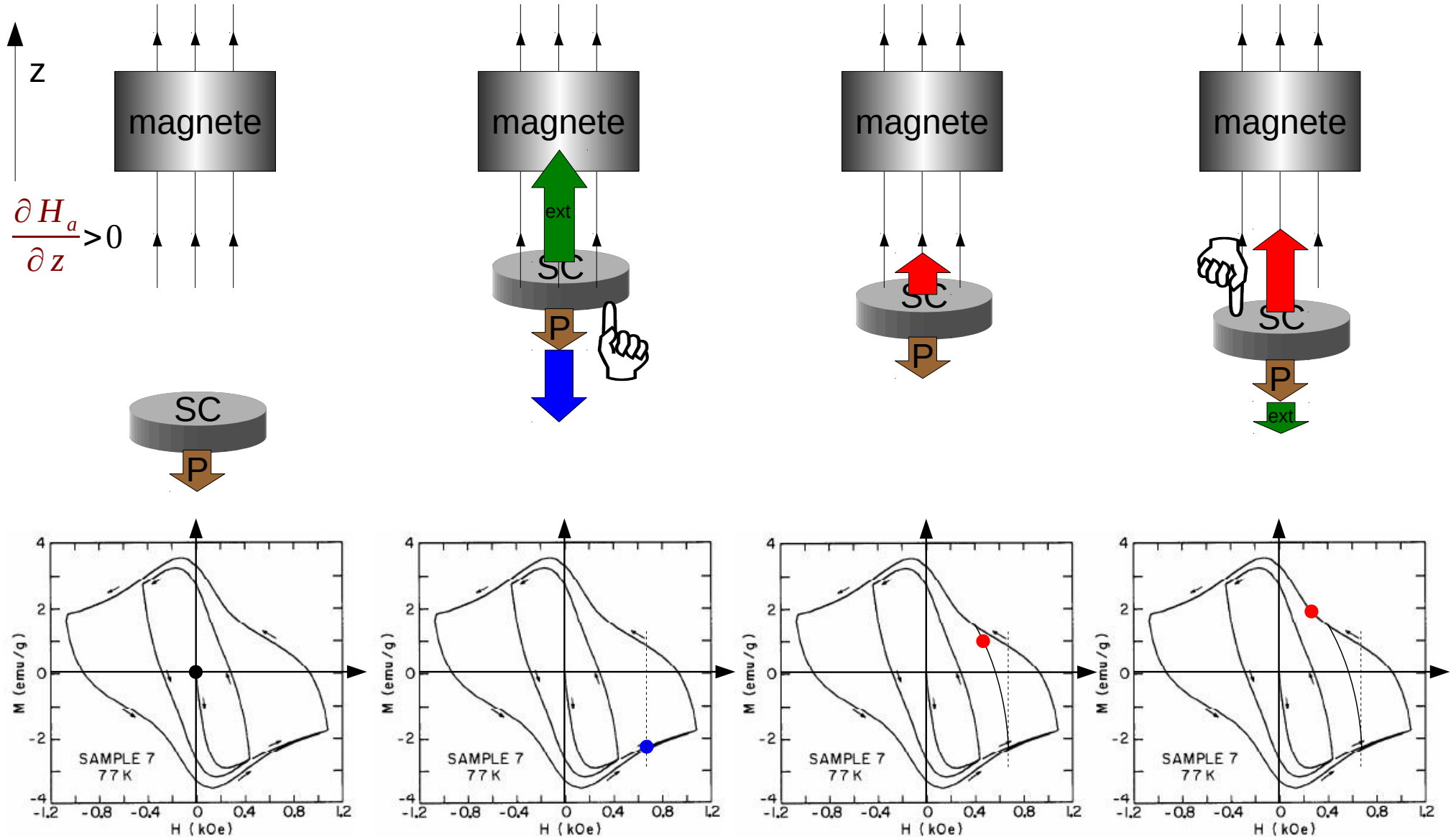
$$F \propto M \propto J_c$$



oss.: in generale
 $J_c = J_c(B)$

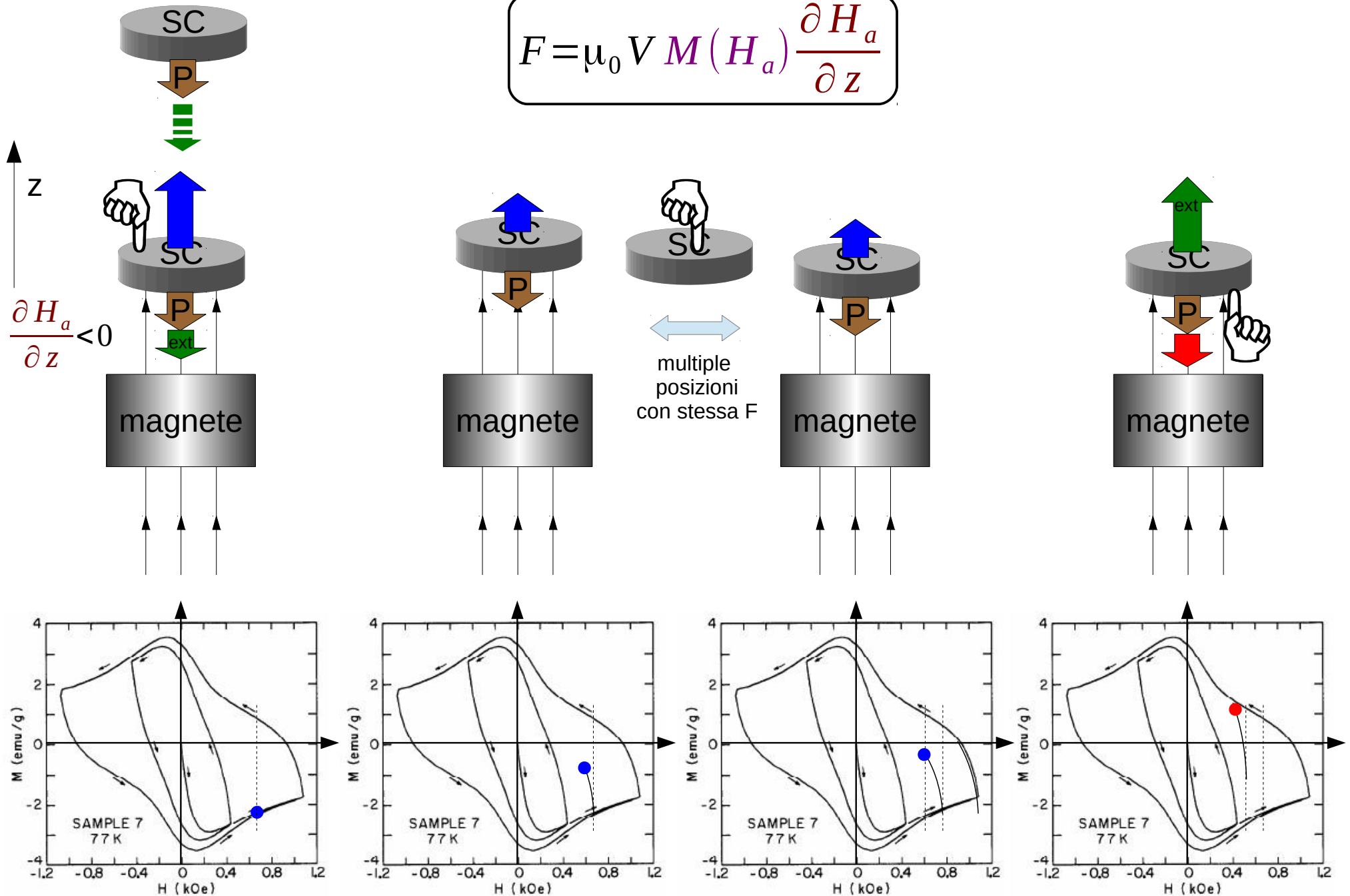
Sospensione magnetica

$$F = \mu_0 V M(H_a) \frac{\partial H_a}{\partial z}$$

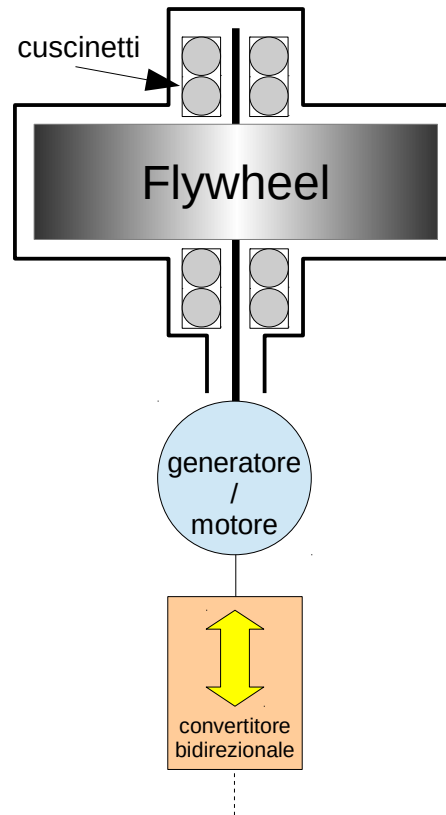


Levitazione magnetica

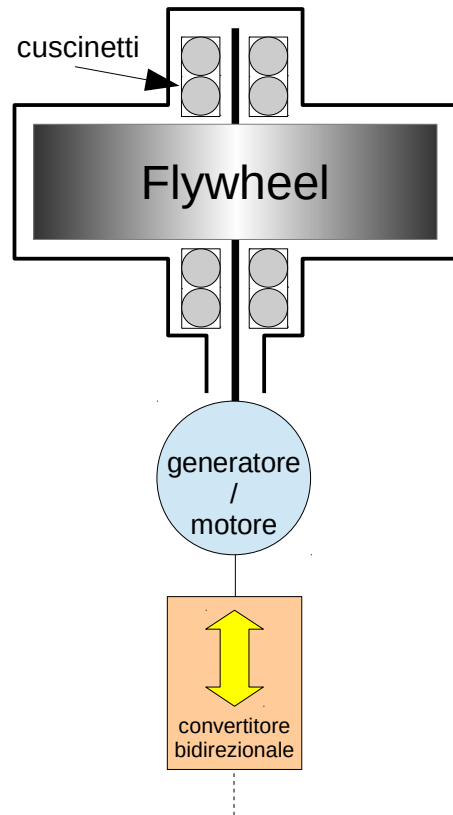
$$\left[F = \mu_0 V M(H_a) \frac{\partial H_a}{\partial z} \right]$$



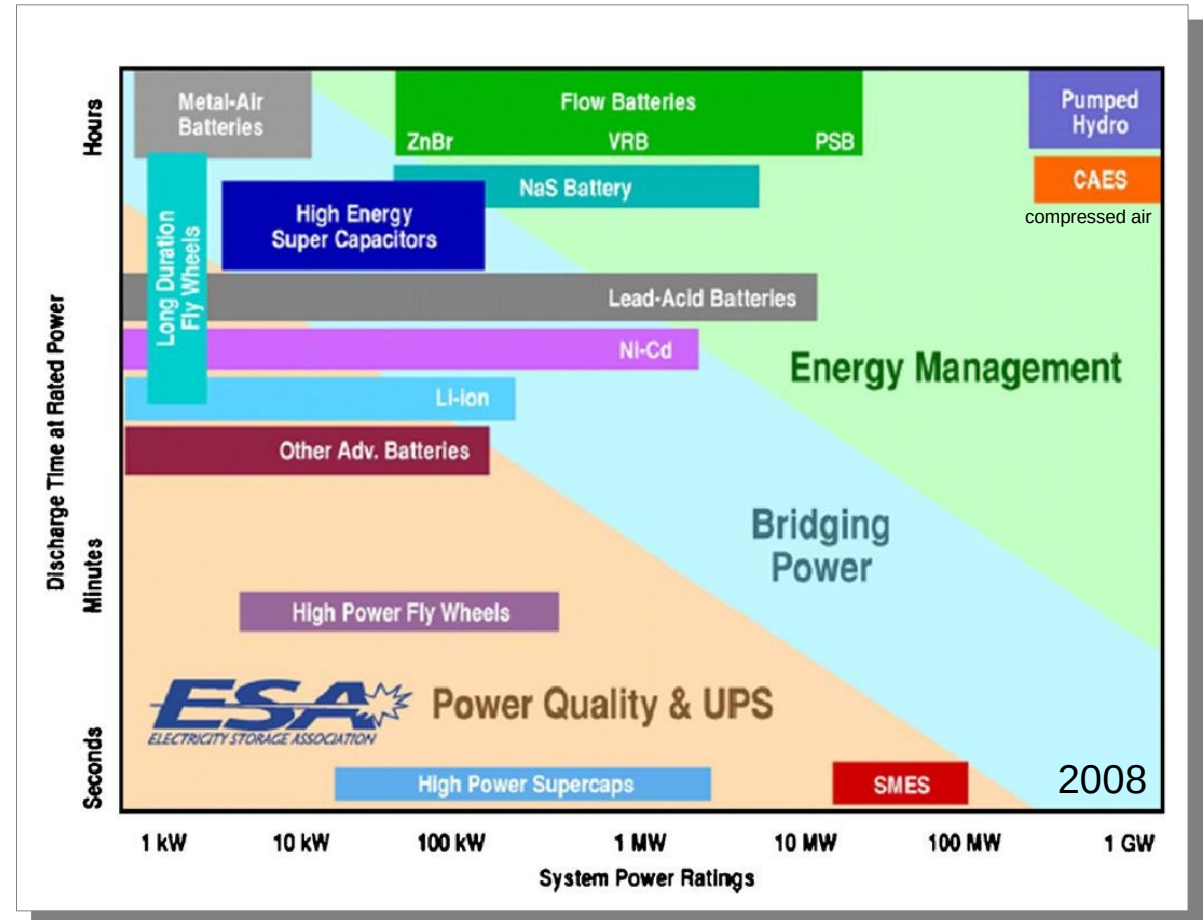
Flywheels



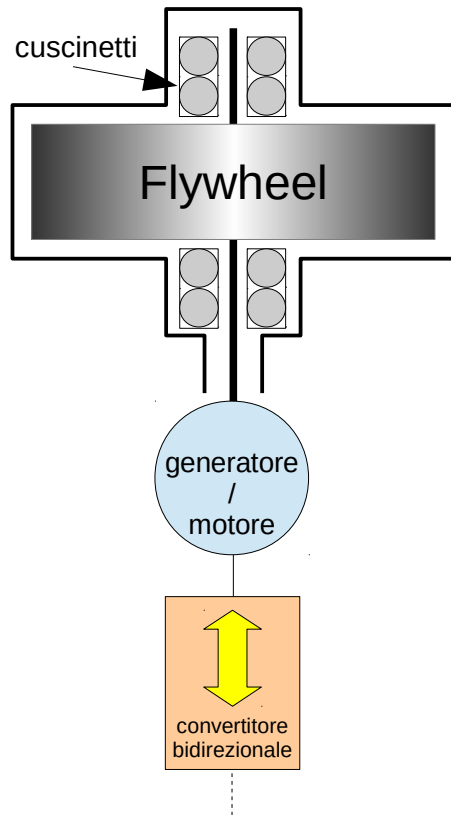
Flywheels



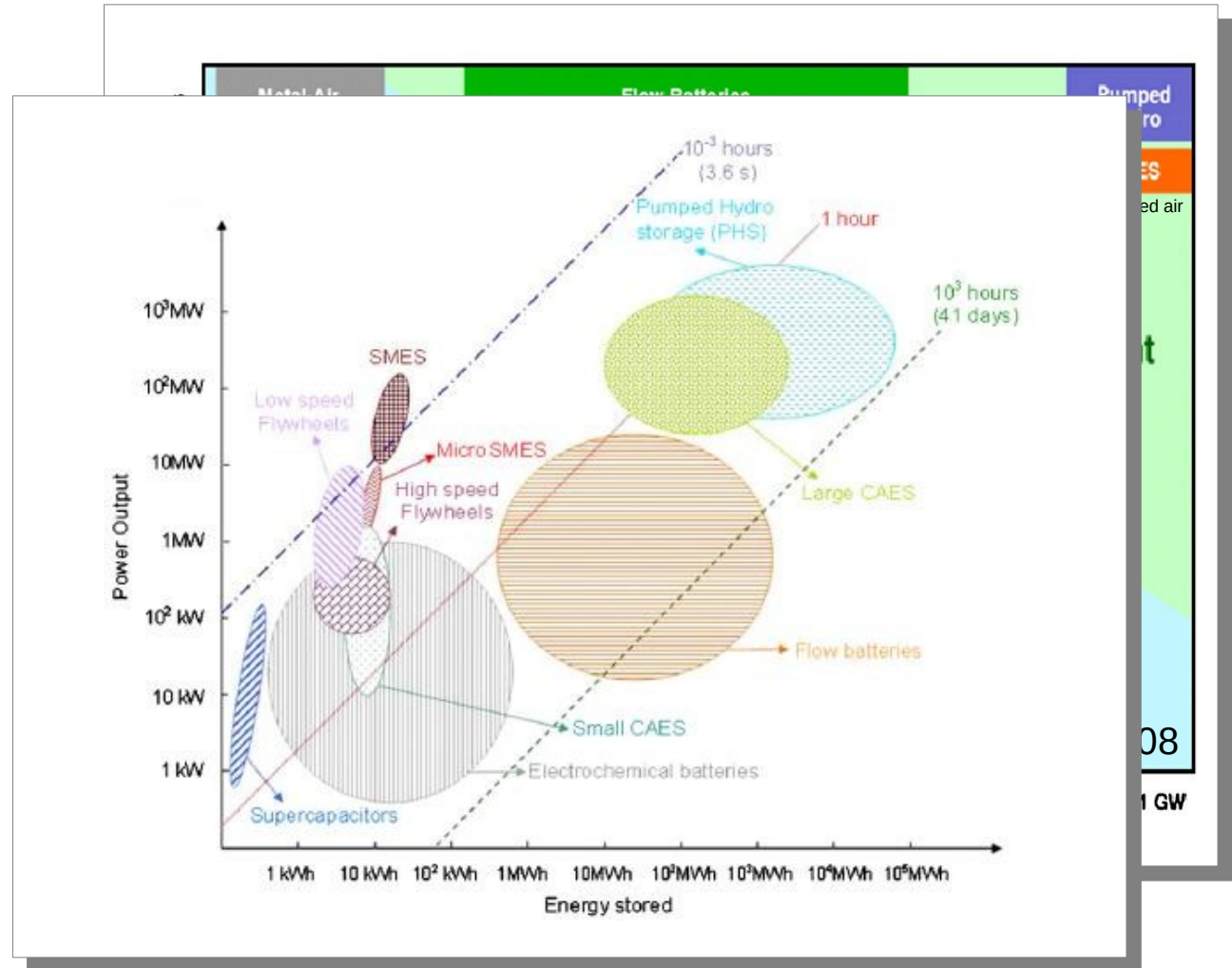
- brevi tempi di risposta, media potenza



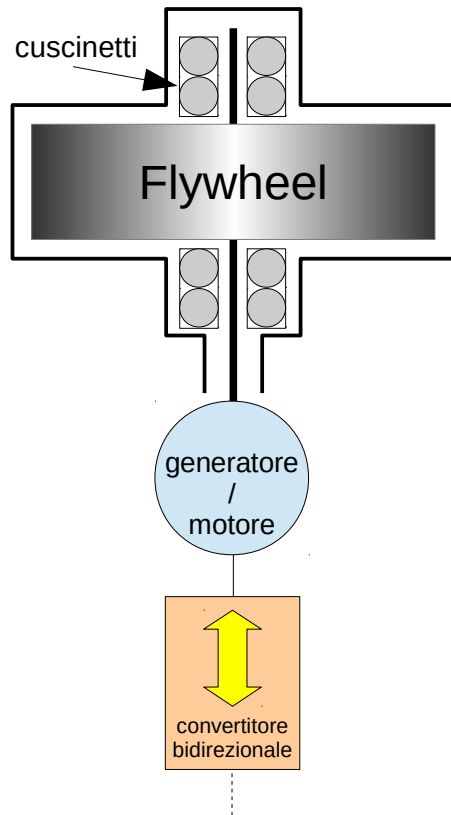
Flywheels



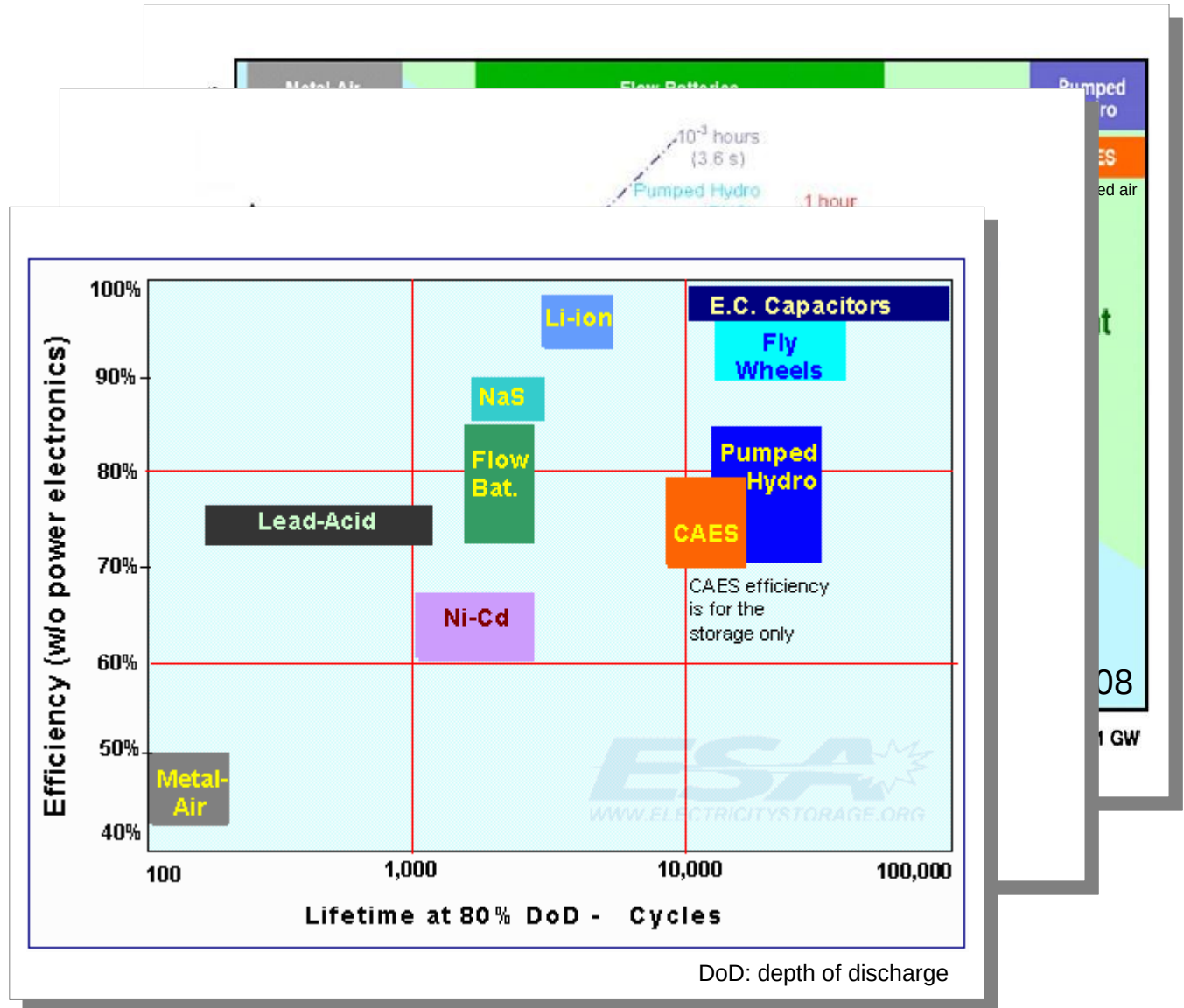
- brevi tempi di risposta, media potenza
- capacità media-bassa



Flywheels



- brevi tempi di risposta, media potenza
- capacità media-bassa
- alta efficienza, ciclo di vita esteso
- Applicazioni:
 - fornitura elettrica: gruppi di continuità, controllo qualità, associate a produzione elettrica distribuita (e.g. con fonti rinnovabili) (a)
 - altro: veicoli, anche come controllo (ACESF) di assetto combinato per v. aerospaziali (b)



Flywheels – esempio di prodotto sul mercato

Flywheel

from 60 to 900 kVA

Voltage Support Solution to ensure an autonomous static power supply



The *Flywheel* advantages

Dynamic energy storage technology with even more technical advantages:

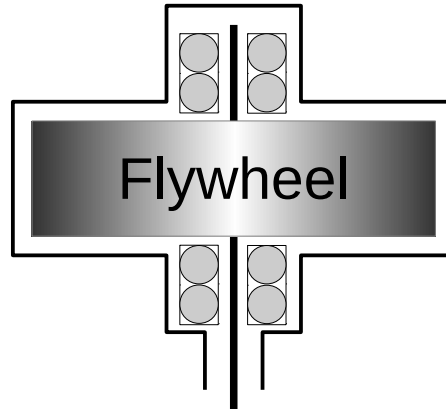
- outstanding reliability,
- reduced maintenance,
- simplified maintenance,
- long service life (> 20 years),
- max. power in min. volume,
- less floor space < 0,5 m²,
- high efficiency 99.8 %,
- self-diagnostics,
- rapid recharging (configurable, up to 7 minutes),
- adjustable voltage and current parameters,
- silent operation,

	<i>Flywheel</i>	Battery
Operating costs		
Energy consumption	very high efficiency energy	consumption to maintain, float charge
Maintenance	reduced	high
Ventilation - Air conditioning	not applicable	maintaining ambient temperature increases operating costs
Technical floor space	reduced	considerable, with ground loading constraints
Service life	high (> 20 years)	frequent replacements
Back-up time availability		
Reliability	high	need for constant monitoring
Availability status	continuous	actual back-up time difficult to ascertain
Life cycle (number of discharges)	no impact on service life	reduces service life
Ambient temperature	no impact	reduced temperature range
Recharge time	very low (100 % in about 7 minutes)	high (80 % in about 8 hours)

Technical data

	<i>Flywheel</i>
ELECTRICAL SPECIFICATIONS	
Rated unit power	up to: 190 kW / 12.5 seconds
Rated voltage (Input / output)	600 V DC (adjustable)
Output voltage control	± 1% under static conditions
Ripple factor	< 2%
Auxiliary voltage	110/230 VAC
Auxiliary power	400 VA
ENVIRONMENT	
Operating ambient temperature	- 20 °C to + 50 °C
Maximum altitude	up to 3000 metres
Acoustic level at 1 m (ISO 3746)	< 45 dBA
UPS CABINET	
Dimensions W x D x H	630 x 830 x 1800 mm
Weight	590 kg
Degree of protection	IP20
Colours	cabinet: RAL 7012, door: silver grey
STANDARDS	
Conformity	CEE 73/23 Low voltage directive, CEE 98/037 Machine directive, IEC/EC 60439-1, IEC/EN 60204-1 Machine safety, EN 1127-1 Explosive atmospheres

Flywheels – componenti principali



Energia cinetica immagazzinata:

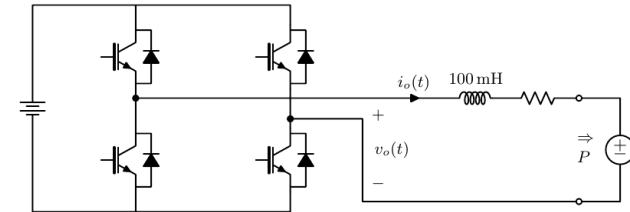
$$E_c = \frac{1}{2} I \omega^2$$

$$I = \int_V \rho r^2 dr^3$$

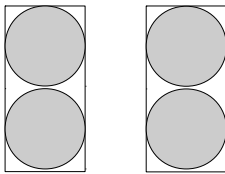
$$M = \int_V \rho dr^3$$

$$P = Mg \rightarrow F_{\text{supporto}}$$

M ~ 100 Kg



Elettronica di potenza +
generatore/motore
conversione bidirezionale di
energia elettrica in
meccanica



Cuscinetti ("bearings"):

- meccanici (alto attrito)
- magnetici
 - MP/MP (stab. attiva)
 - **MP/SC** (stab. passiva)
 - SC/SC



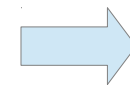
materiale del rotore

$\omega_{\text{max}} \sim 20000 \text{ rpm}$

Rotore

- ω limitata da rottura del materiale
- parametro: carico di rottura a trazione $\sigma_{\theta,u}$
- energia per unità di volume o massa:

$$e_v = K \sigma_{\theta,u} \quad e_m = K \frac{\sigma_{\theta,u}}{\rho}$$

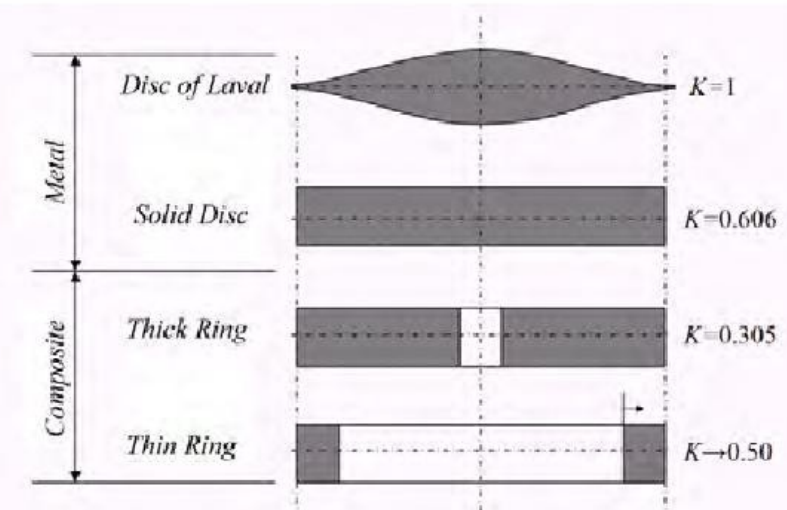


K legato alla forma del rotore:

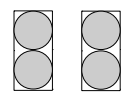
TABLE II
CHARACTERISTICS FOR DIFFERENT FLYWHEEL MATERIALS
[11].

Material	ρ [kg/m ³]	$\sigma_{\theta,u}$ [MPa]	e_v [MJ/m ³]	e_m [kJ/kg]
Aluminum	2700	500	251	93
Steel	7800	800	399	51
Glass E/Epoxy	2000	1000	500	250
Graphite HM/Epoxy	1580	750	374	237
Graphite HS/Epoxy	1600	1500	752	470

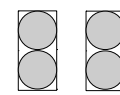
confronto metalli e materiali compositi



forme del rotore



Cuscinetti



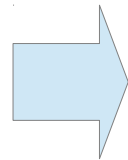
- Parametri di progetto principali:
 - carico statico – forza di sollevamento

$$P = Mg = F_{\text{cuscinetti}}$$

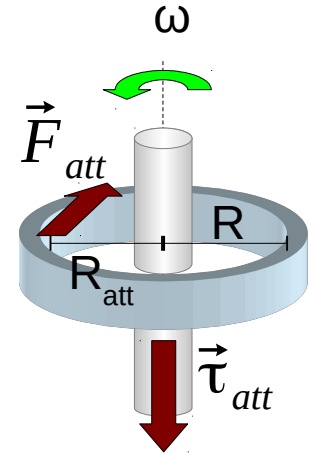
- perdite per attrito. Coefficiente di attrito: $\mu = F_{\text{att}} / P$

$$\tau_{\text{att}} = F_{\text{att}} R_{\text{att}} = -I \dot{\omega}$$

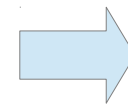
$$I = M R^2$$



$$\mu = |(\dot{\omega})| \frac{R^2}{g R_{\text{att}}} \quad \frac{\dot{E}}{E} = -\frac{2\mu g}{\omega R}$$

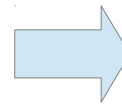


- Con $\omega R_{\text{eff}} \geq 1000$ m/s e perdite desiderate $|\dot{E}/E| \leq 0.1\%/h$



$$\mu \leq 10^{-5}$$

Cuscinetti a sfera: $\mu \geq 10^{-3}$ **X**



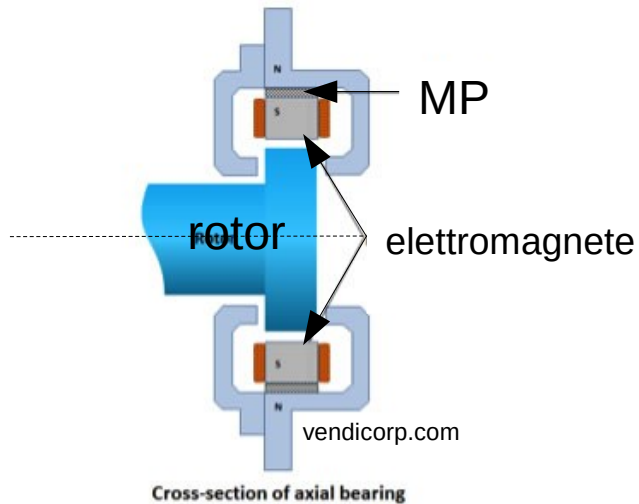
Sospensione magnetica **✓**

senza contatti meccanici +
sistemi in vuoto → attriti ~ 0

- rigidità (“stiffness”) a fronte di piccoli spostamenti/disallineamenti
- non linearità (instabilità dinamiche)

Sospensione magnetica

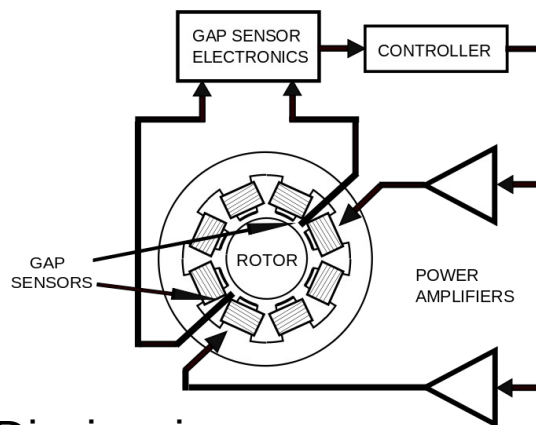
- Magneti permanenti (MP)



- intrinsecamente instabile (teo. di Earnshaw)

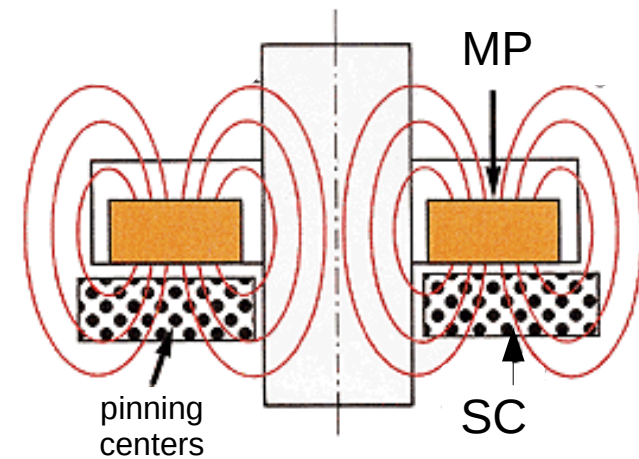


stabilizzazione attiva



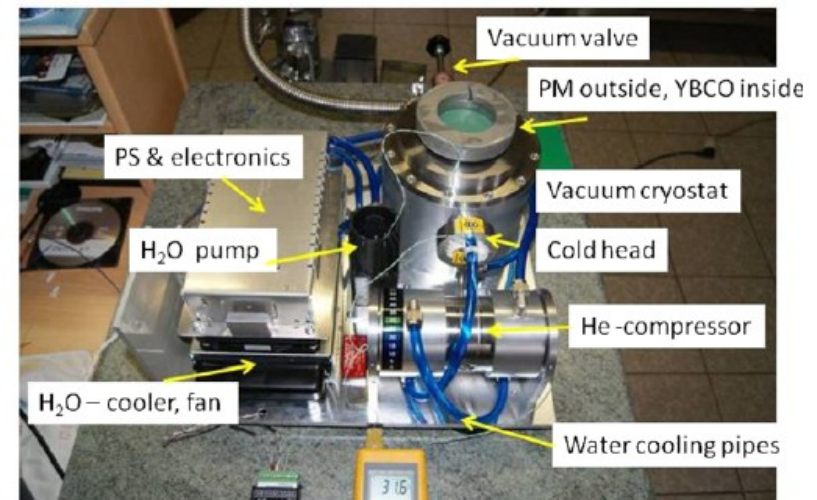
Dissipazione:
elettronica+elettromagneti ✗
 $\mu \sim 10^{-4}$

- Superconduttori (SC) di tipo II



- intrinsecamente stabile ✓
- $T < T_c \rightarrow$ sistema criogenico

HTS magnetic platform with Stirling – cooler AIM SL400 B



Werfel et al, SUST **25**, 014007 (2012)

Sospensione magnetica a superconduttore (SMB)

- forza di sollevamento ("levitation pressure"): $2\text{-}10\text{ N/cm}^2$ ($\sim 1\text{ Kg per cm}^2$)
 - strategie per incrementare il carico:

aumentare J_c :

- incremento del pinning (ingegneria dei materiali)
- riduzione di T_c , ma consumi di criogenia $\uparrow\uparrow$

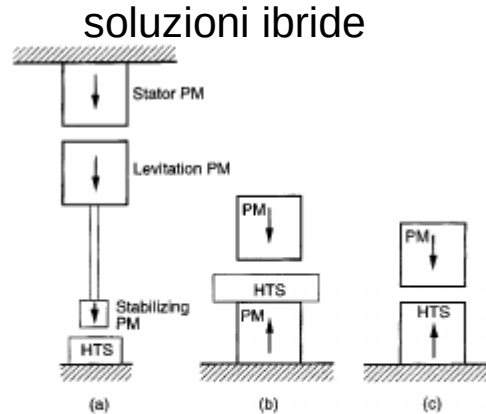
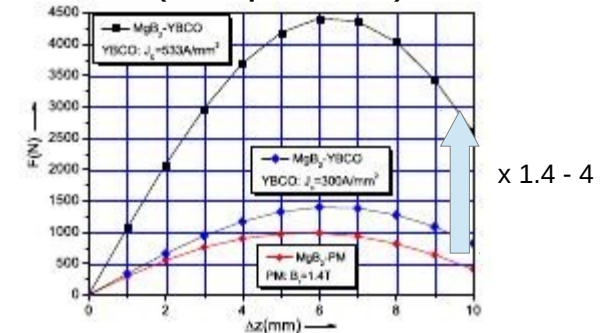


Figure 7. Magnetic biasing methods to improve the levitational pressure in HTS bearings: (a) Evershed-type design with attractive-force augmentation, (b) repulsive-force augmentation and (c) trapped-field augmentation.

$H_{\text{sat}} \sim 1\text{-}1.5\text{ T}$ del MP

→ sostituire MP con elettromag. a SC (complesso..)



Patel et al, SUST **24** 015009 (2011)

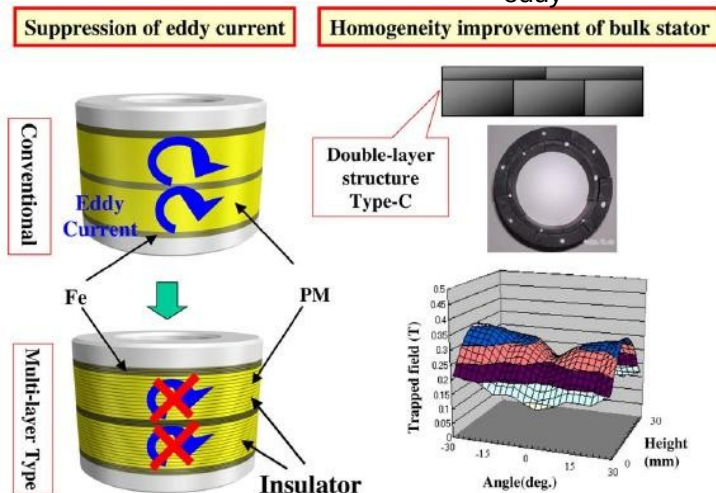
- Perdite: $\mu \sim 10^{-7}$ + criogenia

dissipazioni dovute a:

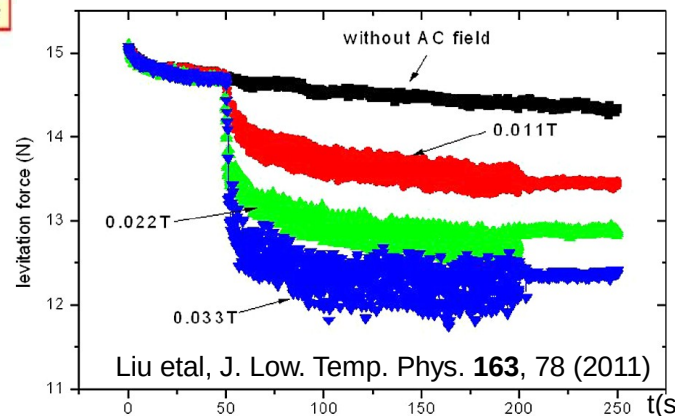
- H non uniforme → J_{eddy}

- moto flussonico; creep:

- instabilità dinamiche

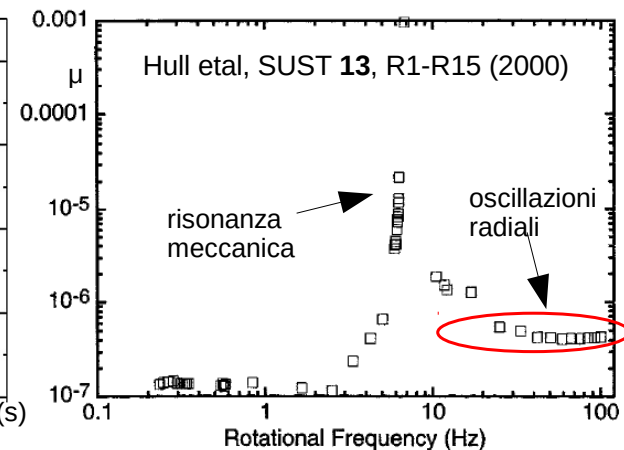


Koshizuka, Physica C **445-448**, 1103 (2006)



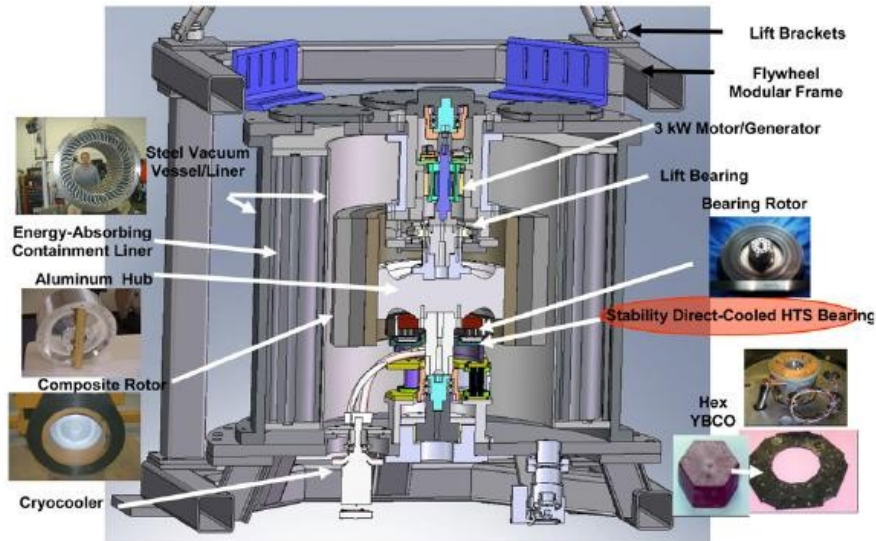
decadimento della forza dovuto a creep (misure su YBCO massiccio raffreddato in zero campo)

$$\mu \sim 2 \cdot 10^{-6}$$

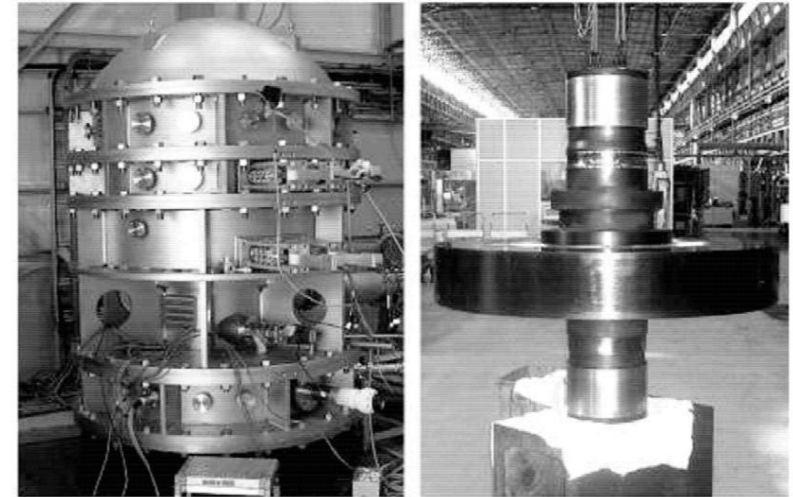


disco di MP (dia=25.4 mm, h=9.6 mm) sospeso 10 mm sopra un cilindro di YBCO

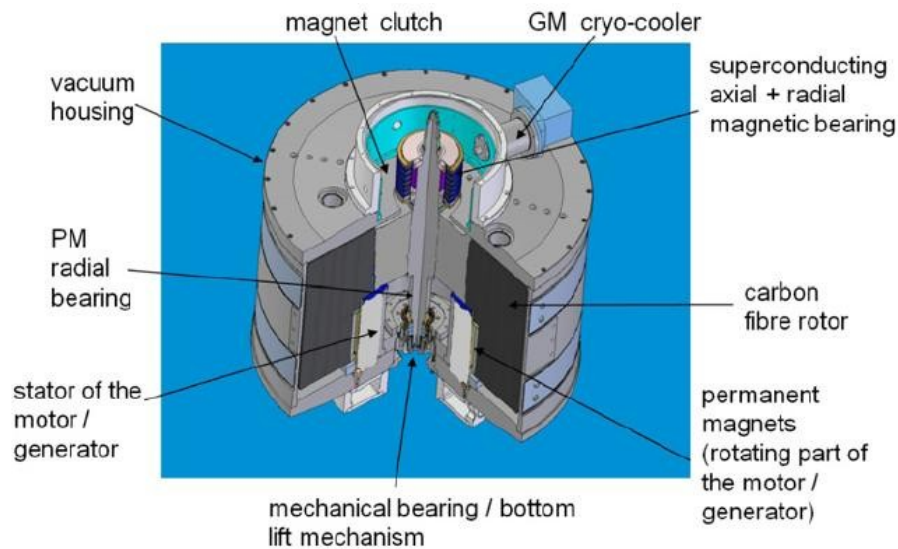
Prototipi di flywheel a SC



Boeing, 5 KWh/ 3 KW, 164 Kg rotor



NEDO, 5 KWh, 11000 rpm, 125 Kg rotor



ATZ/MM, 2 KWh/250 KW

Table 2. R&D development costs of HTS flywheels.

Institution/project	(million US \$)
Boeing, USA	~20
NEDO consort. JP	~35
Nexans & Piller, GER	~10
Kepri project, KR	~14
ATZ/MM, GER	~2.3
NEDO, LTS, JP	~25